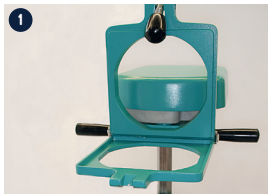


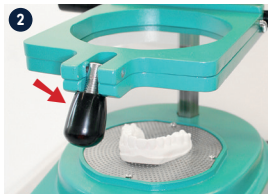
PROTOCOL

-

CAVEX VACUFORMER



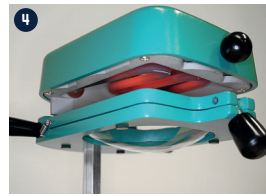
1 Turn the heating element backwards, use the two black handles to slide the frame fully upwards and open it.



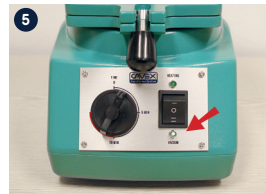
2 Place the laminate in the frame. Close the frame and tighten the black knob. Place the model in the center of the vacuum plate (use a model with only the crown of the teeth).



3 Rotate the heating element forward above the frame. Set the timer to ± 10 minutes and set the switch to HEATING (-). Let the heating element warm up.



4 The laminate will now heat up and slowly sag.



5 When the laminate has sagged 1.5 to 2 cm, set the switch to the VACUUM (=) position, gently lower the frame, pressing the laminate over the model and turn the heating element backwards.



6 Let the vacuum motor run for another 30 to 60 sec. and turn it off. Wait 2 to 5 minutes before opening the frame. The cooling time differs per type of laminate.

7 Open the frame by loosening the black knob on the front. The workpiece can now be cut out and finished with polishing rubbers and brushes of your choice.

General directions

- Never preheat! Always start with a cooled down device.
- Only move the frame up and down with two hands on the black handles.
- Visit www.cavex.nl/vacuformer for the frequently asked questions.

Mouth guard

- Shorten the mouthguard until the end of the first or mid-second molar for extra comfort while worn.
- Give the edges a nice shine by heating them with a blue flame.



Splint and Splint +

- Remove the blue foil on both sides before use.
- Cut or grind the splint along the elements to remove it from the model.



Bruxism and Splint X-heavy

- Keep cool and dry; material is slightly hygroscopic.
- Remove the blue foil on both sides before use.
- Cut with eg. a (10 mm) grinding disc.



Bleach and Bleach Heavy

- Remove the blue foil on both sides before use.
- Block out the elements to be bleached on the model with Cavex Bite & White Barrier / Spacer to avoid bleaching gel getting on the gingiva.
- Make sure the bleaching covers all elements and cut the bleaching spoon approximately 0.5 cm above or below the elements for maximum wearing comfort.



Cavex Bite & White Barrier / Spacer

Use Cavex Bite & White Barrier / Spacer to create reservoirs in bleaching trays.

- Apply a thin layer of the Barrier / Spacer on the model to the labial, buccal and incisal surfaces of the elements to be bleached.
- Apply a layer thickness of 1 mm.
- Stay 1 mm clear from the gingival margin.
- Cure with a curing light for 20 sec.



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